

ASSEMBLY INSTRUCTIONS

FOR

DYNALITE PRO SERIES REAR PARKING BRAKE KIT WITH 12.19" DIAMETER VENTED ROTOR (2.66 OFFSET)

2005 - PRESENT MUSTANG 8.8 (5 LUG)

PART NUMBER GROUP

140-9228

WARNING

INSTALLATION OF THIS KIT SHOULD **ONLY** BE PERFORMED BY PERSONS EXPERIENCED IN THE INSTALLATION AND PROPER OPERATION OF DISC BRAKE SYSTEMS. IT IS THE RESPONSIBILITY OF THE PERSON INSTALLING ANY BRAKE COMPONENT OR KIT TO DETERMINE THE SUITABILITY OF THE COMPONENT OR KIT FOR THAT PARTICULAR APPLICATION.

RACING EQUIPMENT AND BRAKES MUST BE MAINTAINED AND SHOULD BE CHECKED REGULARLY FOR FATIGUE, DAMAGE AND WEAR.



WARNING

DO NOT OPERATE ANY VEHICLE ON UNTESTED BRAKES!

BEFORE OPERATING VEHICLE, TEST THE BRAKES UNDER CONTROLLED CONDITIONS IN A SAFE AREA. TEST THE SYSTEM IN STATIC CONDITIONS FOR PROPER PEDAL HEIGHT AND THE ABILITY TO HOLD PRESSURE BEFORE ATTEMPTING TO MOVE THE VEHICLE. MAKE SEVERAL STOPS IN A SAFE AREA AT SLOW SPEEDS AND GRADUALLY WORK UP TO NORMAL OPERATING CONDITIONS. **ALWAYS** UTILIZE SAFETY RESTRAINT SYSTEMS AND ALL OTHER REQUIRED SAFETY EQUIPMENT WHILE OPERATING THE VEHICLE.

IMPORTANT

READ THE DISCLAIMER OF WARRANTY INCLUDED IN THE KIT.

WARNING: Some cleaners may stain or remove the finish on brake system components. Test the cleaner on a hidden portion of the component before general use.

Important Notice - Read This First

Before any tear-down or disassembly begins, review the following information:

- Review the wheel clearance diagram (figure 2, page 3) to verify that there is adequate clearance with the wheels you will be using with the installation.
- Minor modification to the axle flange may be required, see text and figure 3 on page 3.
- Rear brake kits are not supplied with hydraulic lines or fittings and may require the purchase of additional lines or fittings to complete the installation. Wilwood offers an extensive listing of brake lines and fittings on our web site: www.wilwood.com.
- Rear brake kits are not supplied with parking brake cables hardware or adapters. Please see the note in the assembly instructions for vendor recommendations to purchase.
- Due to OEM production differences and other variations from vehicle to vehicle, the fastener hardware and other components in this kit may not be suitable for a specific application or vehicle.
- It is the responsibility of the purchaser and installer of this kit to verify suitability / fitment of all components and ensure all fasteners and hardware achieve complete and proper engagement. Improper or inadequate engagement can lead to component failure.

Exploded Assembly Diagram

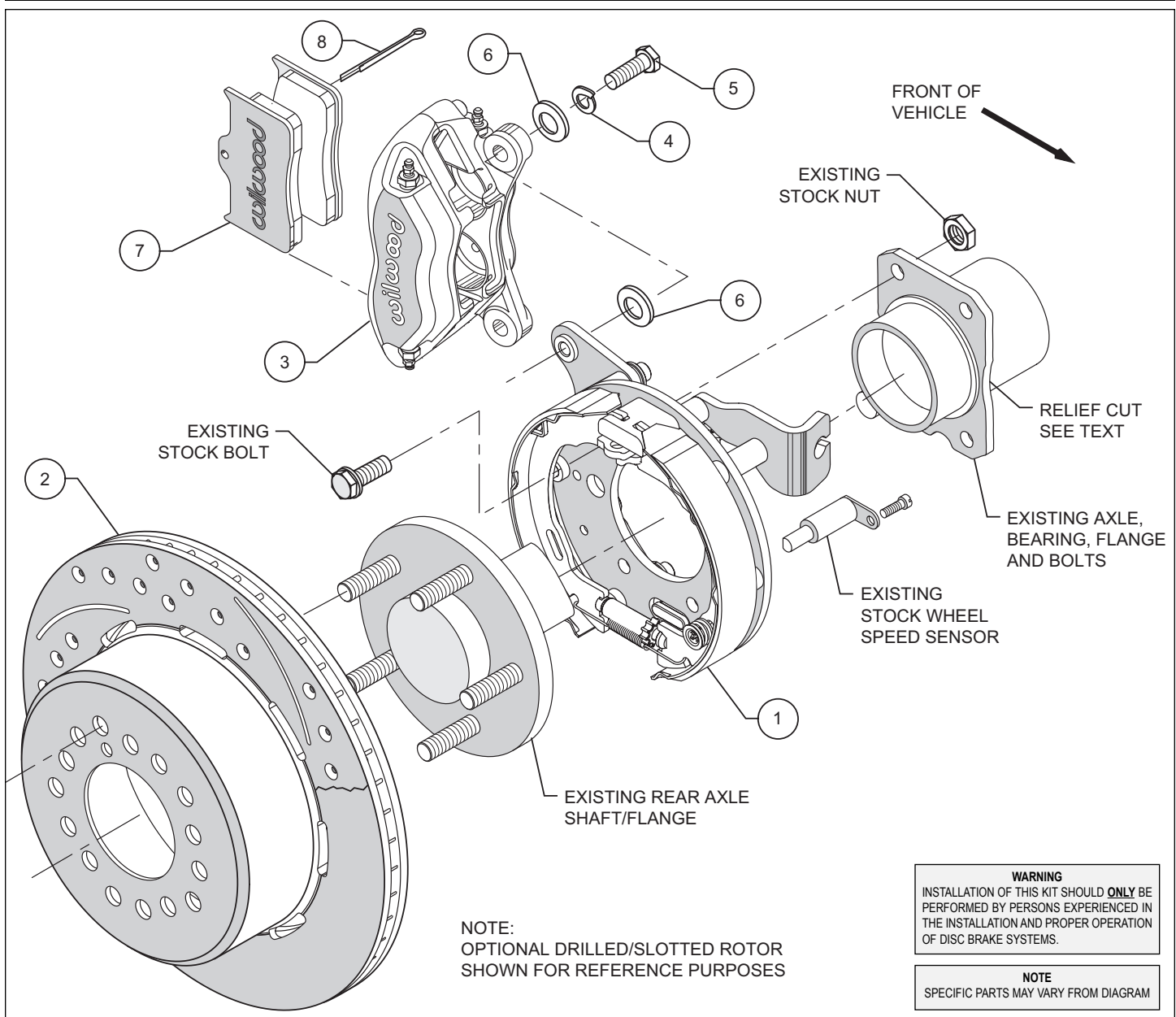


Figure 1. Typical Installation Configuration

Parts List

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	249-9226/27	Bracket Kit (one each, right and left)	1
2	160-6865	Rotor, Disc/Drum .81" Thick x 12.19" Diameter	2
2A	160-6970/71	Rotor, SRP Drilled and Slotted (one each, left and right)	2
3	120-6806	Caliper, Forged Dynalite	2
4	240-0140	Washer, Lock, .375 I.D. x .68 O.D.	4
5	230-0228	Bolt, 3/8-24 x 1.25 Long, HXHD	4
6	240-1159	Washer, .375 I.D. x .875 O.D. x .035 Thick	16
7	150-8850K	Pad, BP-10, Axle Set	1
8	180-0055S	Cotter Pin	2
	220-9248	Optional Stainless Steel Flexline Kit (not included)	

NOTES: Part Number 230-0204 Mounting Bolt Kit, includes P/N's 230-0228, 240-0140 & 240-1159
 Item 2A is an optional item and is available in the (D) Drilled kits

General Information, Disassembly, and Assembly Instructions

Installation of this kit should **ONLY** be performed by persons experienced in the installation and proper operation of disc brake systems. Before assembling the Wilwood rear axle disc brake kit, double check the following items to ensure a trouble-free installation.

- Make sure this is the correct kit to fit the exact make and model year of your axle. This kit is designed for direct bolt-on installation to 2005 through present model year Ford Mustang 8.8 series hubs.
- Inspect the package contents against the parts list to ensure that all components and hardware are included.
- Verify your wheel clearance using Figure 2.
- Verify that the factory axle and stud pattern matches the stud hole patterns in the rotors supplied with this kit. Axles that have been modified with different size studs or lug pattern may require modifications to the rotor that must be performed by a qualified machinist.

Disassembly Instructions:

- Disassemble the original equipment rear brakes:
 Raise the rear wheels off the ground and support the rear suspension according to the vehicles manufacturer's instructions.

Completely disassemble the stock brake system down to the bare axle housing, removing caliper bracket and dust shield. Remove wheel speed sensor from dust shield (wheel speed sensor will be reinstalled later into new backing plate assembly). Degrease and remove any dings or burrs on the housing flange as well as the axle flange which may interfere with the brake assembly.

NOTE: Reference the vehicle's dealer or shop manual for proper instructions on the removal of each rear axle shaft.

Axle housing flange may need to be modified by grinding. A relief, the same dimension as the OEM relief at the rear of the housing must be present at the front (of vehicle) side of the housing flange, see Figure 3. This is necessary in order to reinstall the OE wheel speed sensor onto the new backing plate assembly.

Assembly Instructions (numbers in parenthesis refer to the part list above and diagram on the preceding page): **CAUTION:** All mounting bolts must fully engage insert nuts. Be sure to check that all bolts are either flush or protruding through flanged side of insert nut after shimming.

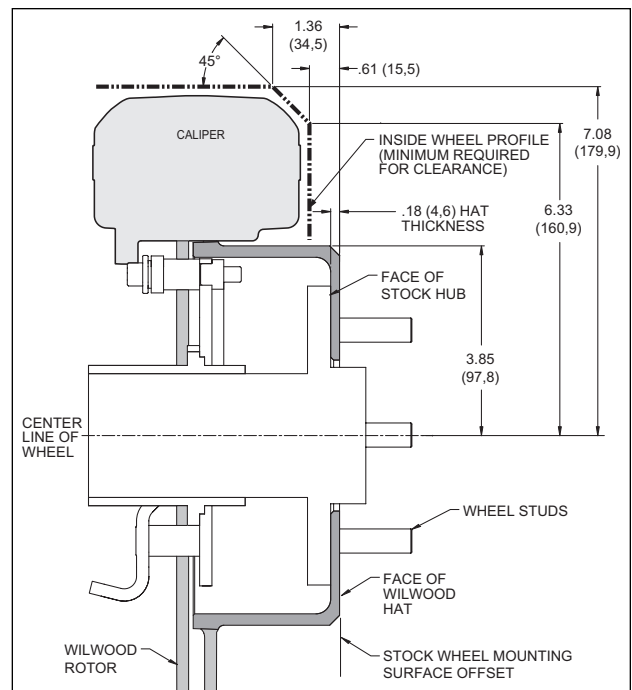


Figure 2. Wheel Clearance Diagram

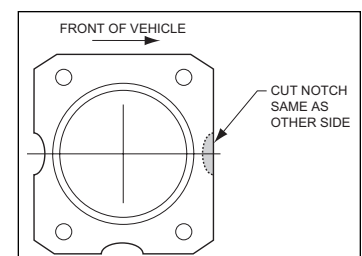


Figure 3. Flange Modifications

Assembly Instructions (Continued)

- Slide the caliper mounting bracket kit assembly (1) onto the housing flange and secure using the stock Original Equipment Manufacturer (OEM) bolts and nuts. Stock OEM hex nuts that retain the caliper mounting bracket assembly (1) should be on the inside of the housing flange. Apply red *Loctite*® 271 to the stock OEM bolt threads and torque to OEM specifications. Reinstall the OEM wheel speed sensor through mounting hole in backing plate (closest to the front side of vehicle) and secure using the OEM screw. Then insert the axle shafts through the center hole of the caliper mounting bracket assembly (1) and reassemble as per shop manual instructions.

- Align the correct hole pattern in the rotor (2) with the stud pattern on the axle flange. **NOTE:** Some OEM and after market axles come with stud sizes larger than 0.50" diameter. Verify stud size and have a qualified machine shop drill the bolt circle of the rotor to the correct stud size, if necessary. Slide the rotor (2) over the wheel studs covering the mounting bracket assembly (1) and against the axle flange face.

- NOTE:** Please reference the caution statement at the beginning of the assembly instructions. WITH THE BLEED SCREWS POINTING UP, mount the caliper (3) over the rotor (2) and onto the caliper mounting bracket (1) using washer (6), lock washers (4), and mounting bolts (5). View the rotor through the top opening of the caliper. The rotor should be aligned in the center of the caliper. If not, adjust the caliper by using 0.032 inch shims (6) by placing them between the caliper mounting bracket (1) and the caliper (3). Apply red *Loctite*® 271 to the mounting bolt threads (5), torque to 30 ft-lb. Safety wire the caliper mounting bolts (5) using standard 0.032 inch diameter stainless steel safety wire as shown in Figure 4. Please refer to Wilwood's data sheet DS-386 (available at www.wilwood.com/pdf/ds386.pdf) for complete safety wire installation instructions.

- Position the Wilwood disc brake pads (7) into the caliper (3) and fasten with cotter pin (8). Steel backing plate side of brake pad should face the caliper pistons.

- NOTE:** Clevis and cable kits which attach to the parking brake assembly are not included in the Wilwood parking brake kit. Universal cable kit and specific 2005-present Mustang adapter are available under Wilwood part number 330-9371 and 300-9370 (2 required) respectively. Lokar Performance Products and their distributors carry a complete line of cable kits and accessories that will fit this system. They can be reached at 865 / 966-2269.

- Before final installation of the wheel, install a couple of lug nuts and adjust the parking brake shoes outward (using a drum shoe adjustment tool available at your local auto parts store) while spinning the rotor/hat (2) until a slight drag is felt again the hat/drum.

- Install Wilwood's optional stainless steel braided flexline hose kit, part number 220-9248 (not included). **NOTE:** OEM rubber brake hoses will not adapt to Wilwood calipers and should not be used. The caliper inlet fitting is a 1/8-27 NPT. Use steel adapter fittings at the caliper, either straight, 45 or 90 degree and enough steel braided line to allow for full suspension travel. **Carefully route lines to prevent contact with moving suspension, brake, or wheel components.** Periodically check hose and components for any wear. Wilwood brake and hose kits are designed for use in many different vehicle applications and it is the installer's responsibility to properly route and ensure adequate clearance and retention for brake hose components.

- Bleed the brake system. Reference the general information and recommendations on the last page for proper bleeding instructions.

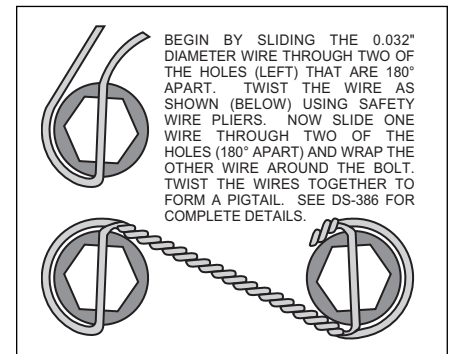


Figure 4. Safety Wire Diagram

Additional Information and Recommendations

- NOTE:** With the installation of after market disc brakes, the wheel track may change depending on the application. Check your wheel offset before final assembly.

- Please read the following concerning balancing the brake bias on 4 wheel disc vehicles.

This brake kit can be operated using the stock OEM master cylinder and proportioning system. However, as with most suspension and tire modifications (from OEM specifications), changing the brakes may alter the front to rear brake bias. Rear brakes should not lock up before the front. Brake system evaluation and tests should be performed by persons experienced in the installation and proper operation of brake systems. Evaluation and tests should be performed under controlled conditions. Start by making several stops from low speeds then gradually work up to higher speeds. Always utilize safety restraint systems while operating vehicle.

Use a Wilwood adjustable proportioning valve if necessary to achieve proper brake balance, or

Use a Wilwood brake pedal/balance bar assembly with dual master cylinders (requires custom mounting as used in fabricated chassis race cars). A balance bar brake system permits incremental front to rear brake pressure adjustments.

Additional Information and Recommendations (Continued)

- For optimum performance, fill and bleed the new system with Wilwood Hi-Temp^o 570 grade fluid or EXP 600 Plus. For severe braking or sustained high heat operation, use Wilwood EXP 600 Plus Racing Brake Fluid. Used fluid must be completely flushed from the system to prevent contamination. **NOTE:** Silicone DOT 5 brake fluid is **NOT** recommended.
- To properly bleed the brake system, begin with the caliper farthest from the master cylinder. Bleed the outboard bleed screw first, then the inboard. Repeat the procedure until all calipers in the system are bled, ending with the caliper closest to the master cylinder. If the caliper is fitted with bleed screws on four corners, make sure the bottom bleed screws are tight. Only bleed from the top bleed screws. **NOTE:** When using a new master cylinder, it is important to bench bleed the master cylinder first.
- If the master cylinder is mounted lower than the disc brake calipers, some fluid flowback to the master cylinder reservoir may occur, creating a vacuum effect that retracts the caliper pistons into the housing. This will cause the pedal to go to the floor on the first stroke until it has "pumped up" and moved all the pistons out against the pad again. A Wilwood in-line 2 lb. Residual Pressure Valve installed near the master cylinder will stop the fluid flowback and keep the pedal firm and responsive.
- Test the brake pedal. It should be firm, not spongy, and stop at least 1 inch from the floor under heavy load.
 - If the brake pedal is spongy, bleed the system again.
 - If the brake pedal is initially firm, but then sinks to the floor, check the system for leaks. Correct the leaks (if applicable) and then bleed the system again.
 - If the brake pedal goes to the floor and continued bleeding of the system does not correct the problem, either air may be trapped in the system, or a master cylinder with increased capacity (larger bore diameter) may be required. Wilwood offers various lightweight master cylinders with large fluid displacement capacities (custom fabricated mounting may be required).

PAD BEDDING PROCEDURE:

- Pump brakes with the vehicle at low speed to assure proper operation. On the race track, or other safe location, make a series of hard stops until some brake fade is experienced. Allow brakes to cool while driving at moderate speed to avoid use of the brakes. This process will properly burnish the brake pads, offering maximum performance.

Associated Components

PART NO.	DESCRIPTION
260-1874	Wilwood Residual Pressure Valve (2 lb for disc brakes)
260-1876	Wilwood Residual Pressure Valve (10 lb for drum brakes)
260-8419	Wilwood Proportioning Valve
290-0632	Wilwood Racing Brake Fluid (Hi-Temp ^o 570) (12 oz)
290-6209	Wilwood Racing Brake Fluid (EXP 600 Plus) (16.9 oz)
340-1285	Wilwood Floor Mount Brake Pedal (with balance bar)
340-1287	Wilwood Swing Mount Brake Pedal (with balance bar)
260-6764	Wilwood 3/4 inch High Volume Aluminum Master Cylinder
260-6765	Wilwood 7/8 inch High Volume Aluminum Master Cylinder
260-6766	Wilwood 1 inch High Volume Aluminum Master Cylinder
260-8555	Wilwood 1 inch Aluminum Tandem Chamber Master Cylinder
260-8556	Wilwood 1-1/8 inch Aluminum Tandem Chamber Master Cylinder
330-9371	Cable Kit, Parking Brake, Universal
300-9370	Adapter Cable, 2005-Present Mustang (2 required)
350-2038	1971 - 1973 Pinto Rack and Pinion (new, not rebuilt)
270-2016	Quick Release Steering Hub (3/4 inch shaft)
270-2017	Quick Release Steering Hub (5/8 inch shaft)
220-9248	Flexline Kit, Rear 2005-Present Mustang

Bolt Torque Specifications

BOLT SIZE	TORQUE
1/4-20	85 in-lb
1/4-28	103 in-lb
5/16-18	180 in-lb
5/16-24	198 in-lb
3/8-16	22 ft-lb
3/8-24	30 ft-lb
7/16-14	42 ft-lb
7/16-20	47 ft-lb
1/2-13	65 ft-lb
1/2-20	77 ft-lb
9/16-12	95 ft-lb
9/16-18	105 ft-lb
5/8-11	110 ft-lb
5/8-18	120 ft-lb

NOTE: This bolt torque specification list is for use with specific grades of bolts as supplied in the particular Wilwood kit and is not intended as a guide for any other application.