



Steering, Brake & Suspension Specialists

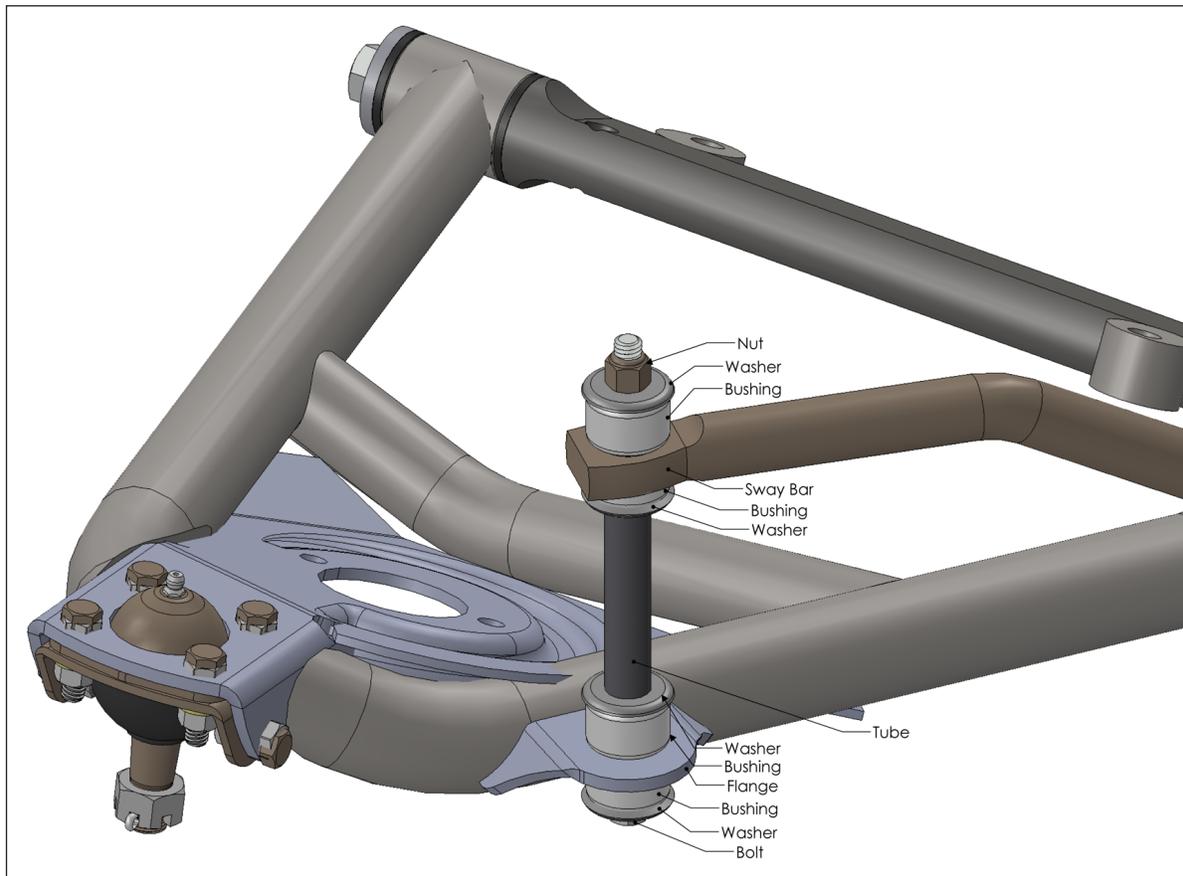
#CPP594 - Installation Instructions

1" Front Sway Bar for 1955-57 Fullsize Chevy

Instructions:

1. Assemble the end links to the sway bar, and the end link bracket. Some aftermarket lower control arms have flanges to attach a sway bar. Refer to the illustration.
 - a. Original lower control arms:
 - i. If you are using the original lower control arms you will need to assemble the end links to the sway bar and the new sway bar to control arm bracket. The dip in the bar will be down.
 - ii. Coat the inside of the pivot bushings with the supplied grease.
 - iii. Install the pivot bushings on the sway bar. Position the sway bar mounting brackets over the pivot bushings so that the brackets are under the frame. The end link mounting brackets will need to be against the lower control arms.
 - iv. With the sway bar in position, double check the end link mounting brackets are located in the same place on each control arm. Also, make sure the sway bar mounting brackets are located at the same place on each side of the frame. The sway bar should be centered left to right.
 - v. Using the sway bar to control arm bracket as a guide, drill a hole in the lower control arms and bolt the bracket to the arm.
 - b. CPP lower control arms, or arms that have a sway bar mount:
 - i. Assemble the end links to the sway bar and lower control arms.
 - ii. Coat the inside of the pivot bushings with the supplied grease.
 - iii. Install the pivot bushings on the sway bar. Position the sway bar mounting bracket over the pivot bushings so that the brackets are under the frame.
 - iv. With the sway bar in position, double check the sway bar mounting brackets are located at the same place on each side of the frame. The sway bar should be centered from left to right.

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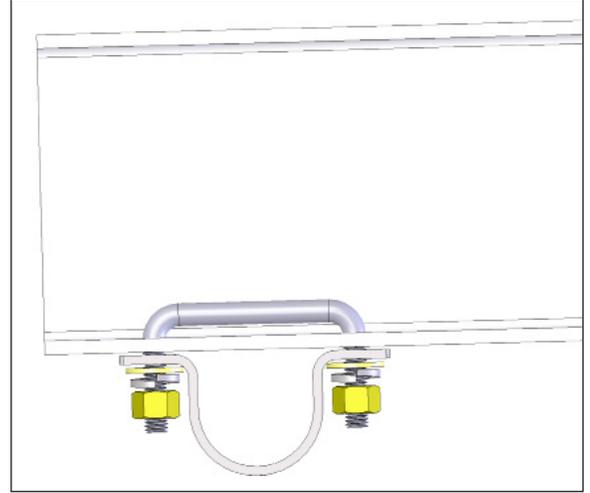
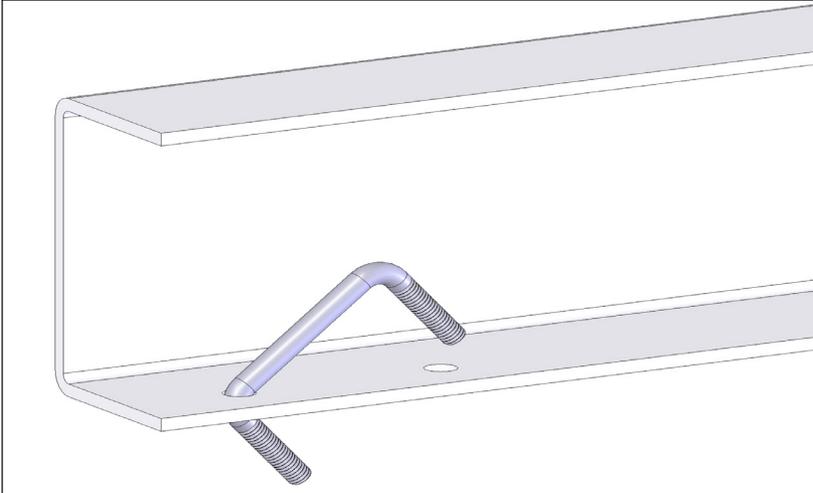




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- Using the square U-bolt as a guide, mark the frame and drill the holes to attach the sway bar mounting brackets.
- Insert the square U-bolt through the frame as shown in the illustrations. Using the square U-bolts and the supplied hardware attach the sway bar mounting brackets to the frame.
- Install the grease fittings into the sway bar mounting brackets.
- Be sure to road test the car so you can familiarize yourself with the car's new handling characteristics.

PLEASE NOTE: The installer needs to make sure that nothing can make contact with a brake hose, caliper, or other brake component at any point through the entire range of steering and suspension movement. The installer also needs make sure none of the steering or braking components can become bound or jammed at any time through the range of suspension or steering movement.

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GENERAL TORQUE SPECIFICATIONS:					
1/4"	grade 5	10lb/ft	1/4"	grade 8	14lb/ft
5/16"	grade 5	19lb/ft	5/16"	grade 8	29lb/ft
3/8"	grade 5	33lb/ft	3/8"	grade 8	47lb/ft
7/16"	grade 5	54lb/ft	7/16"	grade 8	78lb/ft
1/2"	grade 5	78lb/ft	1/2"	grade 8	119lb/ft
9/16"	grade 5	114lb/ft	9/16"	grade 8	169lb/ft
5/8"	grade 5	154lb/ft	5/8"	grade 8	230lb/ft

NOTE: With 18" and larger wheels we recommend 1/2" wheel studs. The larger the wheel diameter, the greater the force is on the wheel studs. Please inquire about replacement wheel stud kits available from CPP.