

# #CPP5557SM-SB Installation Instructions

## for 1955-57 Engine Mounts for Small Block

### Instructions:



1. Remove the four rivets on the rear face of the front crossmember. There are two rivets per side, these connect the sides of the frame with the crossmember.



2. Using the empty rivet holes loosely attach the new engine mounts to the cross member. You will need to install two bolts into each mount through the slotted holes in the new mounts and into the frame; the nuts will be installed on the inside of the front crossmember.



4. Using the new mounts as a guide drill four holes 3/8" through the top of the crossmember. Install the remaining bolts through these new holes, again the nuts will be on the inside of the crossmember.



3. Position the new mounts on the crossmember so they are straight and evenly spaced. Tighten the mounts to the frame.

| GENERAL TORQUE SPECIFICATIONS: |         |          |       |         |          |
|--------------------------------|---------|----------|-------|---------|----------|
| 1/4"                           | grade 5 | 10lb/ft  | 1/4"  | grade 8 | 14lb/ft  |
| 5/16"                          | grade 5 | 19lb/ft  | 5/16" | grade 8 | 29lb/ft  |
| 3/8"                           | grade 5 | 33lb/ft  | 3/8"  | grade 8 | 47lb/ft  |
| 7/16"                          | grade 5 | 54lb/ft  | 7/16" | grade 8 | 78lb/ft  |
| 1/2"                           | grade 5 | 78lb/ft  | 1/2"  | grade 8 | 119lb/ft |
| 9/16"                          | grade 5 | 114lb/ft | 9/16" | grade 8 | 169lb/ft |
| 5/8"                           | grade 5 | 154lb/ft | 5/8"  | grade 8 | 230lb/ft |