



Steering, Brake & Suspension Specialists

#CPP117 - Sway Bar Installation Instructions

1-1/8" Front Sway Bar for 1960-91 Chevy/GMC Trucks



Hardware:

- 2 pc End-links
- 2 pc D-Bushings
- 2 pc D-Bushing Brackets
- 2 pc Angle Brackets
- 2 pc U-Bolts
- 6 pc Lock-Nuts
- 4 pc Bolts
- 2 pc Plates

PLEASE NOTE: The installer needs to make sure that nothing can make contact with a brake hose, caliper, or other brake component at any point through the entire range of steering and suspension movement. The installer also needs to make sure none of the steering or braking components can become bound or jammed at any time through the range of suspension or steering movement.

NOTE: It is recommended to perform this installation process with the suspension set at the final ride height position.

Instructions:

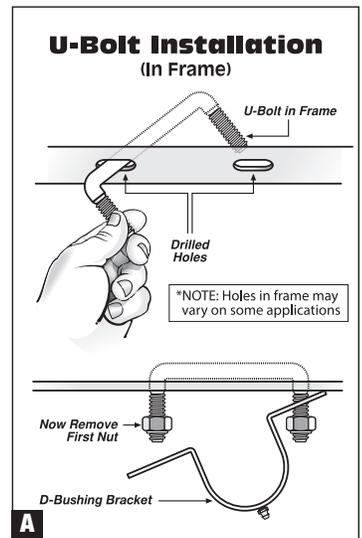
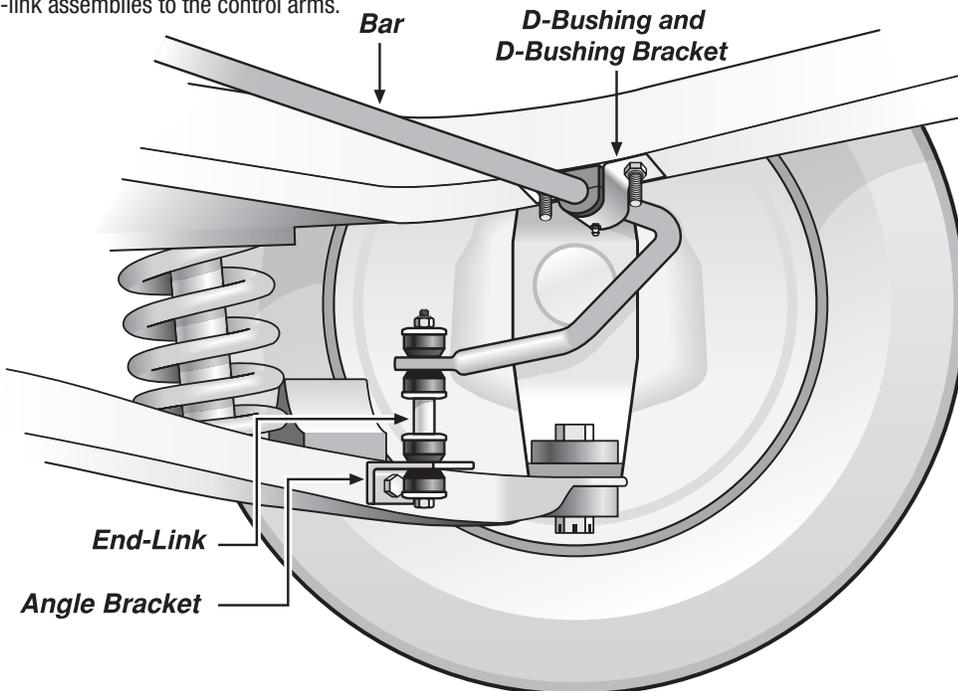
- Assemble the end-links and angle brackets with the bolt pointing upward onto the bar as illustrated. With the suspension set at ride height, position the bar so the angle brackets locate on the front of the control arms and the bar is centered on the vehicle. Mark through the holes of the angle brackets onto the control arms. For convenience, tie the mid-section of the bar up against the frame when connecting the end-link assemblies to the control arms.

- Drill the hole locations with a 3/8" drill bit and bolt the angle brackets to the control arms. Be sure that the end-link washers have their cupped or hollow side towards the bushings, and that the bushings have the end with the stepped surface towards the angle bracket and bar eye. Tighten the lock-nuts so the assembly is securely snug but not so tight that the bushings bulge to a noticeable extent.
- Slide the mid-section D-bushings onto the bar. With the suspension at ride height, position the D-bushing brackets under the frame so the end links are as close as possible to straight up and down. Use the D-bushing brackets over the D-bushings as a template to mark the frame. Drill with a 3/8" drill and secure the bar up to the frame using the supplied U-bolts. (FIG. A)
- Have someone safely bounce the vehicle so you can check clearance of all parts throughout the suspension travel distance. If all is clear, check all fastenings for suitable tightness. Road test the vehicle to familiarize yourself with its new handling.

NOTE: As we cannot supervise your installation or your driving we cannot be held responsible for more than the cost of the kit.

GENERAL TORQUE SPECIFICATIONS:

1/4"	grade 5	10 lb/ft	1/4"	grade 8	14 lb/ft
5/16"	grade 5	19 lb/ft	5/16"	grade 8	29 lb/ft
3/8"	grade 5	33 lb/ft	3/8"	grade 8	47 lb/ft
7/16"	grade 5	54 lb/ft	7/16"	grade 8	78 lb/ft
1/2"	grade 5	78 lb/ft	1/2"	grade 8	119 lb/ft
9/16"	grade 5	114 lb/ft	9/16"	grade 8	169 lb/ft
5/8"	grade 5	154 lb/ft	5/8"	grade 8	230 lb/ft



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