

Tube Flaring Kit

Thank you for purchasing Classic Performance Products Tube Flaring Kit. Please refer to the picture on the right to identify the different parts in your kit.

Fitting the Pipe:

1. Loosen the wing nuts on the flaring block.
2. Put the tube into the corresponding hole.
3. The top of the tube should be $1/32$ " above the top of the flaring block. See Fig 1.
4. Tighten the wing nuts on to lock the tube in place.

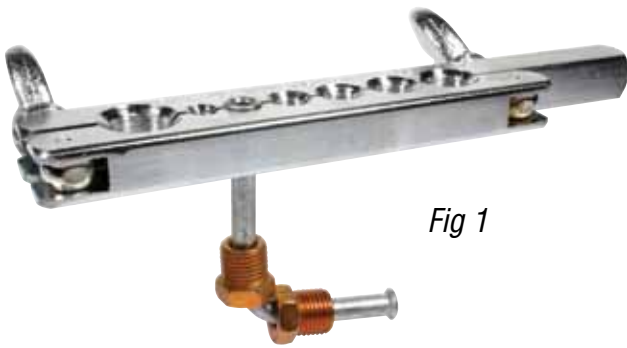


Fig 1

Single Flared Joints:

1. Put the tube into the flaring block.
2. Place the flaring tool over the flaring block and position the cone into the tube as shown in Fig 2.
3. Gradually wind the cone downwards, the tube will be flared to an angle of 45° . See Fig 3.

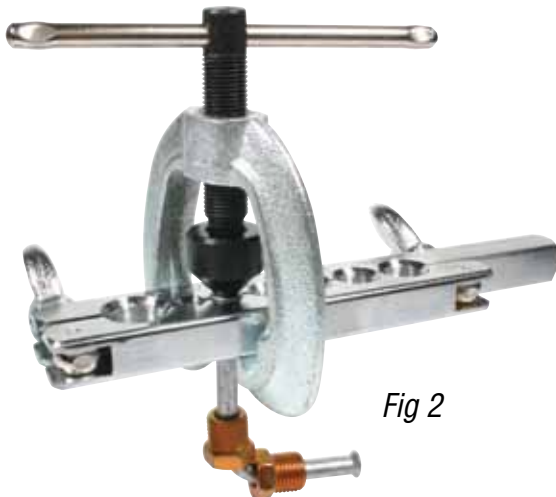


Fig 2



Double Flared Joints:

1. Put the tube into the flaring block.
2. Place the corresponding sized collet into the tube.
3. Place the flaring tool over the flaring block and position the cone into the top of the collet.
4. Gradually wind the cone downwards until the tube looks like Fig 4.
5. Loosen the flaring tool and remove the collet.
6. Wind the flaring tool cone into the tube and slowly tighten to complete the double flare. See Fig 5.

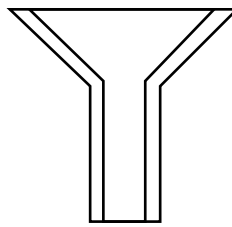


Fig 3

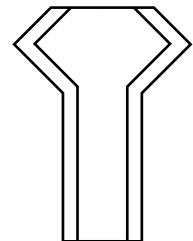


Fig 4

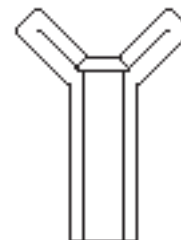


Fig 5