

## #CP412526 - Installation Instructions for Universal Large Bore Caliper

### Parts List:

2 ea	Loaded Caliper Assembly	2 ea	10mm Banjo Bolt
2 ea	10mm Bleed Screw	4 ea	10mm Crush Washer

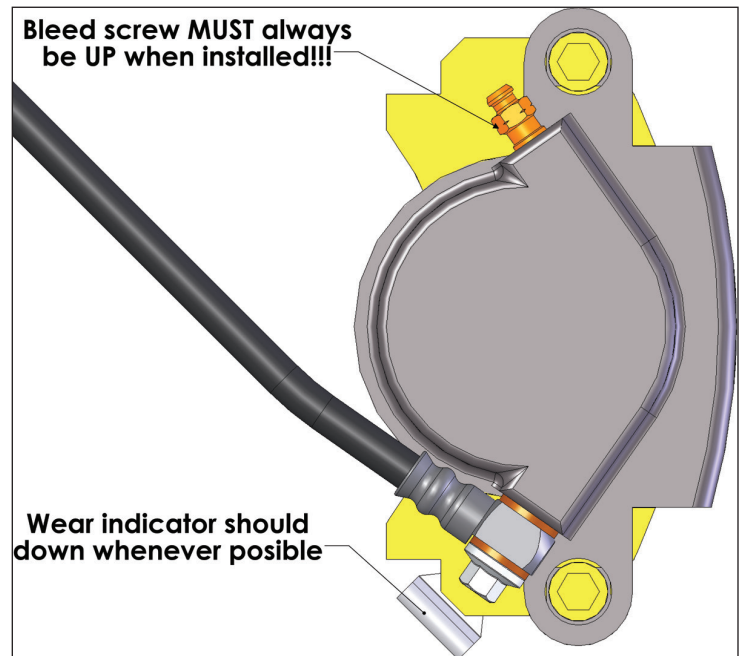
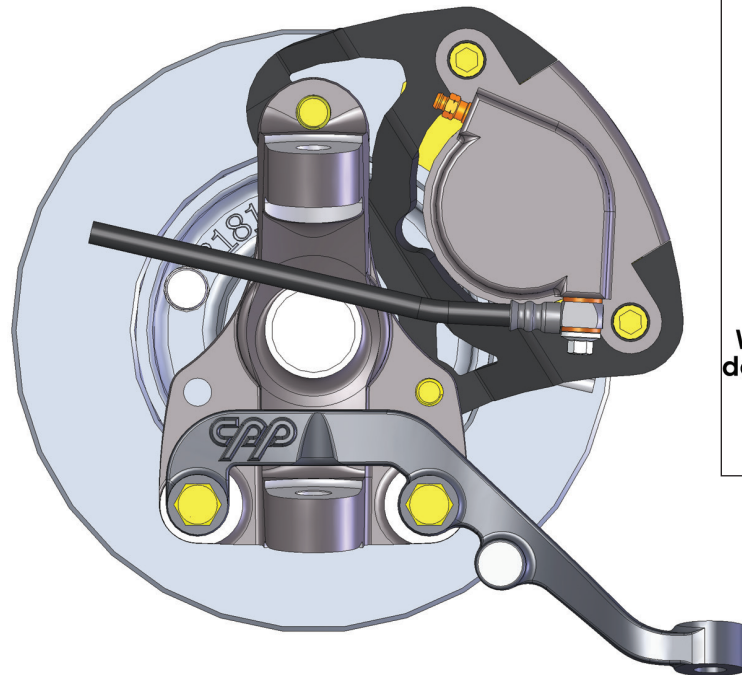
### Notes:

- Can be configured to be used as left or right.
- Has a 2.75" bore.
- Uses the popular "154" (Chevrolet 78-88 mid size, 83-02 S10) brake pad.
- A direct replacement for the "4125/26" (Chevrolet 1978-88 mid size, 1983-02 S10) calipers.

### Instructions:

1. Mount the caliper with the 2 7/16-20 guide pins.
2. Install the bleed screws into the top of the caliper.

3. Using the banjo bolts and crush washers attach the brake hose to the bottom of the caliper.
4. Bleed the brakes system. Because this caliper is a universal fit and is often used on a vehicle in a custom application it may be necessary to temporarily unbolt the caliper and reposition it on the rotor so that the bleed screw is at the highest point on the caliper bore. If the bleed screw is not in the correct position to bleed you may have an air bubble trapped in the caliper. Caution; any air trapped in the brake system can be dangerous and will make the brake feel soft, spongy, and low.



**PLEASE NOTE:** The installer needs to make sure that nothing can make contact with a brake hose, caliper, or other brake component at any point through the entire range of steering and suspension movement. The installer also needs make sure none of the steering or braking components can become bound or jammed at any time through the range of suspension or steering movement.

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### GENERAL TORQUE SPECIFICATIONS:

1/4"	grade 5	10lb/ft	1/4"	grade 8	14lb/ft
5/16"	grade 5	19lb/ft	5/16"	grade 8	29lb/ft
3/8"	grade 5	33lb/ft	3/8"	grade 8	47lb/ft
7/16"	grade 5	54lb/ft	7/16"	grade 8	78lb/ft
1/2"	grade 5	78lb/ft	1/2"	grade 8	119lb/ft
9/16"	grade 5	114lb/ft	9/16"	grade 8	169lb/ft
5/8"	grade 5	154lb/ft	5/8"	grade 8	230lb/ft

**NOTE:** With 18" and larger wheels we recommend 1/2" wheel studs. The larger the wheel diameter, the greater the force is on the wheel studs. Please inquire about replacement wheel stud kits available from CPP.