

## #CP30102 - Installation Instructions

for 1955-57 Chevrolet Fullsize Car 2" Drop Spindles

### Parts List:

2 ea	1955-1957 Drop Spindle	4 ea	1/2 Lock Washers
4 ea	Steering Arm Bolt	4 ea	1/2 Flat Washers
4 ea	Steering Arm Nut	6 ea	Cotter Pins
4 ea	1/2-13 x 1-1/2 Caliper Bracket Bolts		

### Instructions:

1. Remove the steering arm from the spindle.
2. Disconnect the brake hose from the brake line.
3. Remove the upper and lower ball joints from the spindle.
4. Remove the old spindles.
5. Install the new drop spindles onto the upper and lower ball joints.
6. Install the steering arms onto the new spindles.

### Recommendations:

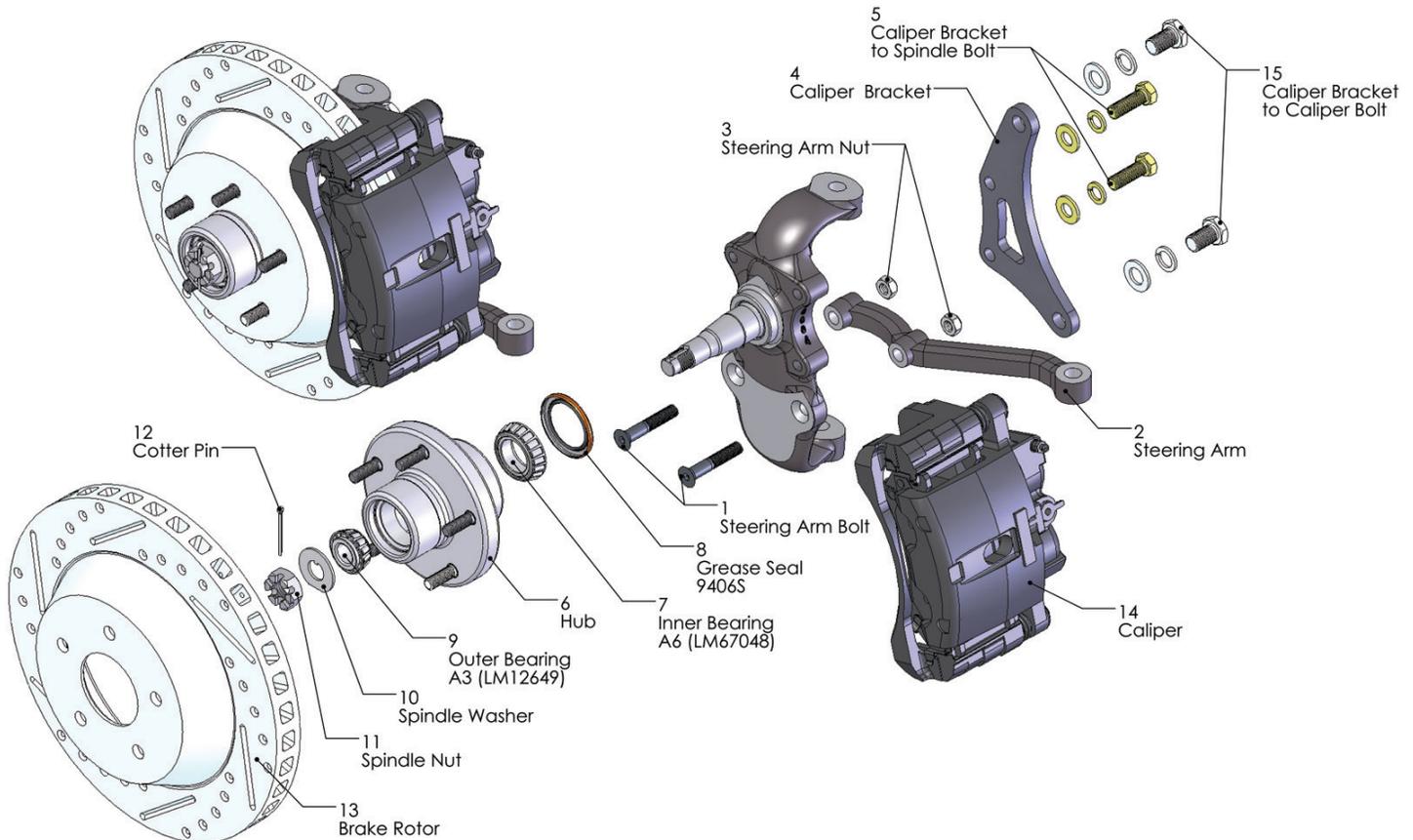
CPP recommends using new ball joints, tie rod ends, and wheel bearings while installing this kit.

CPP recommends using the CPP 13" brake kit (#5577WBK-P13) with this spindle.

### Notes:

This spindle will not work with drum brakes.

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Steering, Brake & Suspension Specialists

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(Continued)

- 7. Install the caliper brackets. The brackets will mount to the inboard side of the spindle.
- 8. Pack the wheel bearings with grease. Install the inner bearings and the grease seal. Install the rotor/hub assembly. Install the outer wheel bearing, washer and spindle nut. Adjust the wheel bearings as follows:
  - a. Tighten the nut only slightly (no more than 12lb/ft.) spin the rotor in a forward direction to ensure the bearings are fully seated.
  - b. Check that the spindle nut is still tight. If not repeat step a.
  - c. Loosen the spindle nut until it is just loose.
  - d. Hand tighten the spindle nut and install the cotter pin. Do not use a wrench! If necessary loosen the nut too the first position the cotter pin can be installed into.
- 9. Install the caliper assemblies. The bleed screws will be towards the top.
- 10. Connect the brake hose to the calipers and the frame. Bleed the brakes. Check for leaks.
- 11. Check that the rotor can turn freely and that the brakes do not drag.
- 12. Have the car professionally aligned.

*PLEASE NOTE: The installer needs to make sure that nothing can make contact with a brake hose, caliper, or other brake component at any point through the entire range of steering and suspension movement. The installer also needs make sure none of the steering or braking components can become bound or jammed at any time through the range of suspension or steering movement.*

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GENERAL TORQUE SPECIFICATIONS:					
1/4"	grade 5	10lb/ft	1/4"	grade 8	14lb/ft
5/16"	grade 5	19lb/ft	5/16"	grade 8	29lb/ft
3/8"	grade 5	33lb/ft	3/8"	grade 8	47lb/ft
7/16"	grade 5	54lb/ft	7/16"	grade 8	78lb/ft
1/2"	grade 5	78lb/ft	1/2"	grade 8	119lb/ft
9/16"	grade 5	114lb/ft	9/16"	grade 8	169lb/ft
5/8"	grade 5	154lb/ft	5/8"	grade 8	230lb/ft

*NOTE: With 18" and larger wheels we recommend 1/2" wheel studs. The larger the wheel diameter, the greater the force is on the wheel studs. Please inquire about replacement wheel stud kits available from CPP.*