



Steering, Brake & Suspension Specialists

#67FLK-OM-B Installation Instructions

for 1964-67 GM Big Block Disc Brake Conversion Line Kit

Instructions:

1. Remove your old brake lines and old brake junction block.
2. Remove the nut holding the master cylinder flange on the driver's side of the master cylinder. Install the new mounting bracket over the stud, then replace the nut. Do not completely tighten in place until all lines are installed.
3. Find the two short master cylinder lines (#QRI008) included in the kit. Start the large blue fitting on the larger diameter line into the rear master cylinder port, and the other end into the new Delco combination valve as shown below. Start the other master cylinder line into the front port of the master cylinder, and into the corresponding port of the valve as shown below.
4. Bolt the valve to the bracket. This may require minor adjustment of the lines depending on which master cylinder you have chosen to use.
5. Install the right front brake line from the top, along the frame, down under the core support cross member back up along the frame. Start one end into the right front flex hose, and the other into the right front brake port of the valve.
6. Next install the shorter left front line into open port which is facing downward. Connect the other end to the driver's side front flex hose.
7. Install the jumper line to the front to rear brake line under the car. Use the union supplied to join the two pieces under the car. Thread the large blue fitting at the front of this line into the rear port of the valve.
8. Once all lines have been mounted, tighten all of the fittings.

