

# #6466FLK-OM Installation Instructions

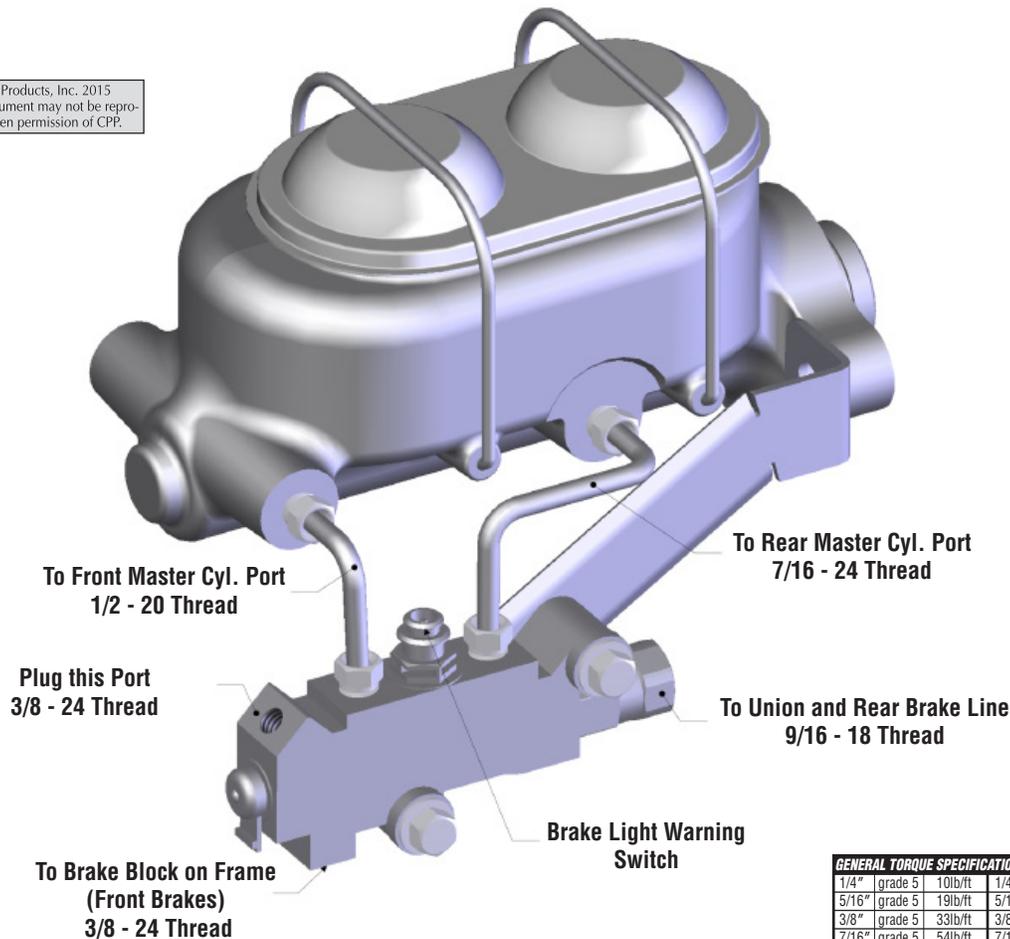
## for 1964-66 Chevelle Disc Brake Conversion Line Kit

### Instructions:

1. Remove your old single master cylinder.
2. Install your new master cylinder, booster, and valve assembly. Remove and discard the original master cylinder line. The original left and right front brake lines may be left in place.
3. Disconnect the front to rear brake line from the brake junction block. Plug this 3/8-24 plug. 1966 cars will use the larger 7/16-24 plug.
4. Find the smaller diameter 3/16" new line. Start the 3/16" fitting into the front bottom port of the new brake valve. Connect the other end of the line with the 1/4" fitting into the port in the old brake junction block where the old master cylinder line went.
5. Locate the larger 1/4" diameter new line. Thread the 9/16" fitting into the rear port of the new brake valve. Connect the brass union to the lower end of the new line. Re-connect the front to rear brake line which you disconnected in step three. 1964-65 cars will require the use of the brass thread adapter in the kit to attach the old line to the union.
6. Tighten all fittings.

**PLEASE NOTE:** The installer needs to make sure that nothing can make contact with a brake hose, caliper, or other brake component at any point through the entire range of steering and suspension movement. The installer also needs to make sure none of the steering or braking components can become bound or jammed at any time through the range of suspension or steering movement.

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#### GENERAL TORQUE SPECIFICATIONS:

1/4"	grade 5	10lb/ft	1/4"	grade 8	14lb/ft
5/16"	grade 5	19lb/ft	5/16"	grade 8	29lb/ft
3/8"	grade 5	33lb/ft	3/8"	grade 8	47lb/ft
7/16"	grade 5	54lb/ft	7/16"	grade 8	78lb/ft
1/2"	grade 5	78lb/ft	1/2"	grade 8	119lb/ft
9/16"	grade 5	114lb/ft	9/16"	grade 8	169lb/ft
5/8"	grade 5	154lb/ft	5/8"	grade 8	230lb/ft

**NOTE:** With 18" and larger wheels we recommend 1/2" wheel studs. The larger the wheel diameter, the greater the force is on the wheel studs. Please inquire about replacement wheel stud kits available from CPP.