



Steering, Brake & Suspension Specialists

# #6372LDL - Installation Instructions for 1963-1972 Center Crossmember Kit

**Parts List:**

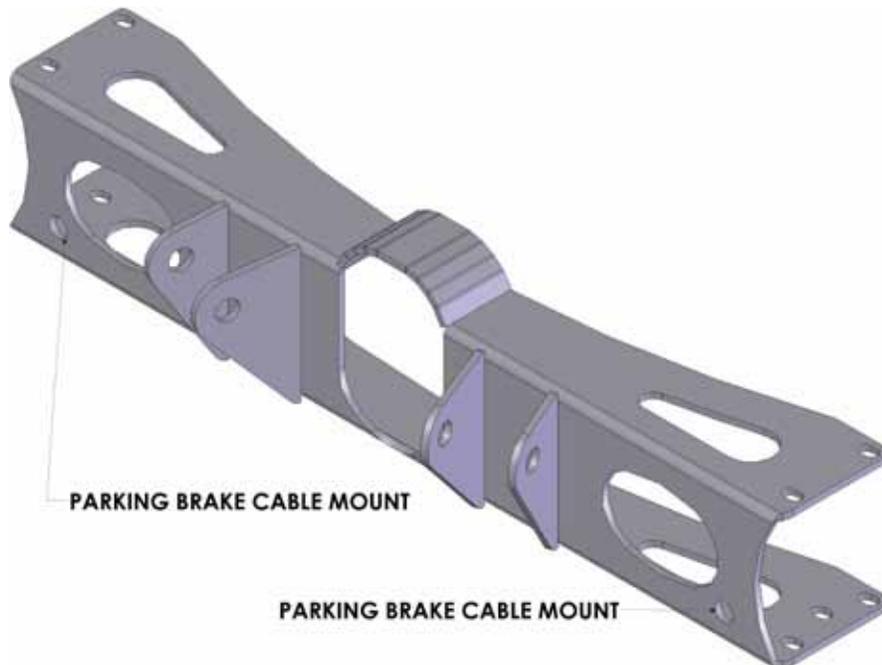
1 ea	Crossmember	28 ea	3/8 flat washer
14 ea	3/8-16x 1-1/4 Gr8 bolt	2 ea	3/4x4-1/2 bolt
14 ea	3/8-16 Gr8 nut	2 ea	3/4 lock nut
14 ea	3/8 lock washer	2 ea	3/4 flat washer

**Notes:**

- \* Designed to work with short wheel base trucks.
- \* Kit is designed to work with trucks lowered up to 7".
- \* Vehicles with 2-piece drive shaft require part #CPSBB
- \* Crossmember will maintain the stock pinion angle when using 4" lowering springs.

**Instructions:**

1. Disconnect the parking brake cables. Remove the parking brake cables from the crossmember.
2. Remove the drive shaft from the truck.
3. Remove the trailing arms from the crossmember. Save the hardware, you will be using it when the trailing arms are reinstalled.
4. Remove the 14 rivets that secure the center crossmember to the frame. 4 of these rivets only secure the reinforcing plate on the bottom of the frame.
5. Remove the crossmember from the frame. The crossmember will have to be rotated before it can be removed.
6. Install the new crossmember in the frame. The trailing arm pivots will be toward the top of the new crossmember.
7. Bolt the new crossmember to the frame using the new hardware.
8. Install the trailing arms on the new crossmember reusing the original hardware.
9. Install the drive shaft.
10. Route the parking brake cables through the new crossmember connect the parking brake cables.
11. Test the parking brake. Some adjustment may need to be made in order for the parking brake to work correctly.



For technical help call Classic Performance Products Monday thru Friday 8:30am to 5:00pm at (714) 522-2000.

**Classic Performance Products, Inc.** 714.522.2000 | fax 714.522.2500  
378 E. Orangethorpe Ave. | Placentia, CA 92870 | www.classicperform.com