



Steering, Brake & Suspension Specialists

#6372CNK - C-Notch Installation Instructions

for 1963-72 Chevy Truck

Parts List:

1 ea	Left C-Notch Bracket	16 ea	7/16"-14 x 1-1/2" Bolts Gr.8
1 ea	Right C-Notch Bracket	16 ea	7/16" Lock Washers
2 ea	Bump Stops	16 ea	7/16"-14 Nuts Gr. 8
2 ea	3/8" Flat Washers	32 ea	7/16" Flat Washers
2 ea	3/8"-16 Lock Nuts		

PLEASE NOTE: The installer needs to make sure that nothing can make contact with a brake hose, caliper, or other brake component at any point through the entire range of steering and suspension movement. The installer also needs to make sure none of the steering or braking components can become bound or jammed at any time through the range of suspension or steering movement.

Notes:

The original frame must be cut to install this kit.

This kit may not work with some air spring and coil over kits with out modifications that are not covered by these instructions.

Instructions:

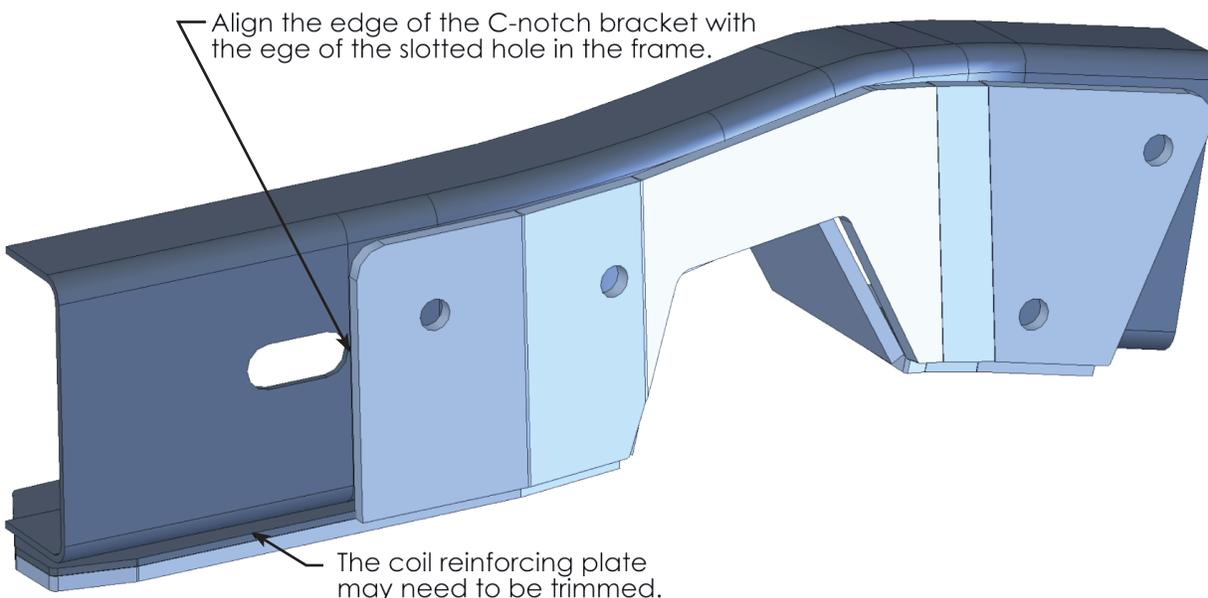
1. Remove both of the rear coil springs. Keep all of the hardware and brackets.
2. Hold the C-notch brackets against the frame and mark the portion of the frame that will be cut out.
3. Support the rear of the frame so that after it is cut, it does not bend. Cut out the marked portion of the frame.
4. Trim the coil spring reinforcing plate if it prevents the C-notch bracket from fitting flat against the side of the frame.

5. On both sides of the truck, remove the 2 rivets from the bottom of the frame that attach the crossmember to the lower frame rail at the coil spring mount.
6. Remove the 2 rivets from the bottom of the frame rail that attach the track bar brace to the track bar mounting bracket. These 2 rivets are located just behind the cut out portion of the frame.
7. Using the new 7/16" hardware, begin bolting the C-notch brackets in place through the empty rivet holes.
8. Use the C-notch bracket as a template and drill 7/16" holes through the frame at all of the remaining mounting holes in the C-notch bracket.
9. Continue bolting the C-notch brackets to the frame with remaining 7/16" hardware.
10. Install the new bump stops on to the C-notch brackets.
11. Using the original hardware install the rear springs.

GENERAL TORQUE SPECIFICATIONS:

1/4"	grade 5	10 lb/ft	1/4"	grade 8	14 lb/ft
5/16"	grade 5	19 lb/ft	5/16"	grade 8	29 lb/ft
3/8"	grade 5	33 lb/ft	3/8"	grade 8	47 lb/ft
7/16"	grade 5	54 lb/ft	7/16"	grade 8	78 lb/ft
1/2"	grade 5	78 lb/ft	1/2"	grade 8	119 lb/ft
9/16"	grade 5	114 lb/ft	9/16"	grade 8	169 lb/ft
5/8"	grade 5	154 lb/ft	5/8"	grade 8	230 lb/ft

NOTE: With 18" and larger wheels we recommend 1/2" wheel studs. The larger the wheel diameter, the greater the force is on the wheel studs. Please inquire about replacement wheel stud kits available from CPP.



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