



Steering, Brake & Suspension Specialists

#6168WBK-13 Installation Instructions

1961-68 Cadillac Disc "Big Brake" Brake Bracket



4. Install the caliper bracket to the top of spindle mount and install the 9/16" bolt with lock washer. (Photo #3)

5. Tighten the lower and upper bracket to the spindle. The spindle is now ready for the installation of the aluminum hub, rotor and caliper to be installed. (Photo #4)



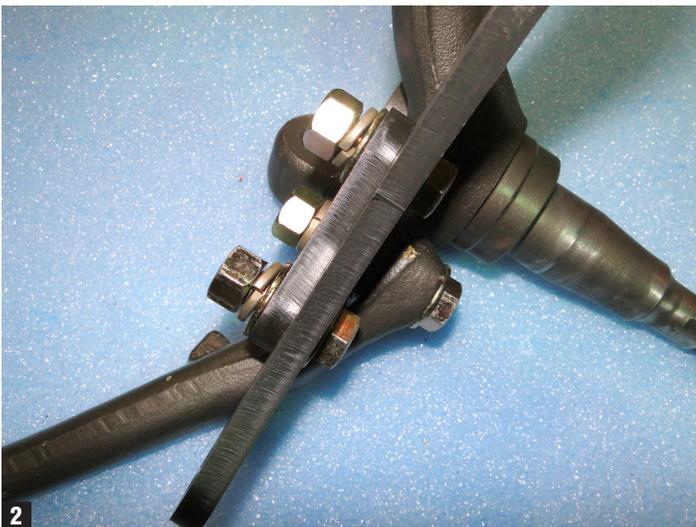
Instructions:

1. Remove the factory drum brake assembly from the spindle. Make sure the spindle is clean and free of any dirt, grease or imperfections on the spindle pin. *Note: It is not necessary to remove the spindle from the car to install the brake brackets.*

2. Un-bolt the factory steering arm from the spindle. Using the new hardware, bolt the small three hole bracket to the back of the steering arm. Do not tighten at this time. (Photo 1)



3. Install the large bracket to the small three hole bracket and install the bolts loosely. *Note: There is a left and right caliper bracket.* (Photo 2)



PLEASE NOTE: The installer needs to make sure that nothing can make contact with a brake hose, caliper, or other brake component at any point through the entire range of steering and suspension movement. The installer also needs to make sure none of the steering or braking components can become bound or jammed at any time through the range of suspension or steering movement.

GENERAL TORQUE SPECIFICATIONS:

1/4"	grade 5	10lb/ft	1/4"	grade 8	14lb/ft
5/16"	grade 5	19lb/ft	5/16"	grade 8	29lb/ft
3/8"	grade 5	33lb/ft	3/8"	grade 8	47lb/ft
7/16"	grade 5	54lb/ft	7/16"	grade 8	78lb/ft
1/2"	grade 5	78lb/ft	1/2"	grade 8	119lb/ft
9/16"	grade 5	114lb/ft	9/16"	grade 8	169lb/ft
5/8"	grade 5	154lb/ft	5/8"	grade 8	230lb/ft

NOTE: With 18" and larger wheels we recommend 1/2" wheel studs. The larger the wheel diameter, the greater the force is on the wheel studs. Please inquire about replacement wheel stud kits available from CPP.

© Classic Performance Products, Inc. 2015
All rights reserved. This document may not be reproduced without prior written permission of CPP.