

# #6168DBK Installation Instructions

## 1961-68 Cadillac Disc Brake Bracket

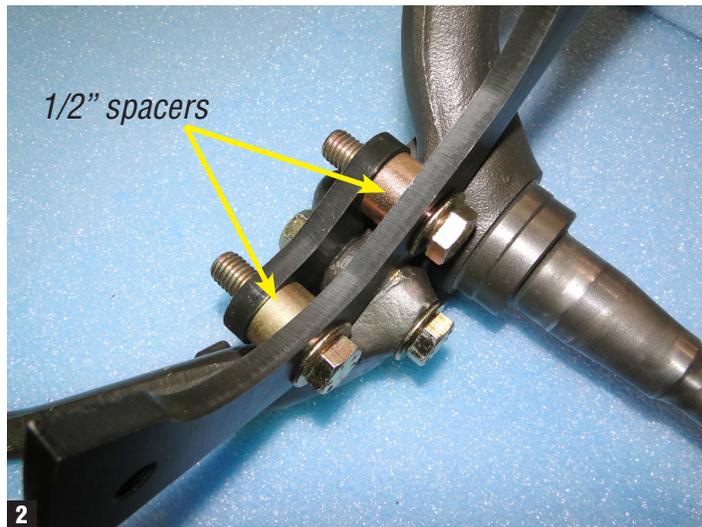


### Instructions:

1. Remove the factory drum brake assembly from the spindle. Make sure the spindle is clean and free of any dirt, grease or imperfections on the spindle pin. Note: It is not necessary to remove the spindle from the car to install the brake brackets.



2. Un-bolt the factory steering arm from the spindle. Using the new hardware, bolt the small three hole bracket to the back of the steering arm. Do not tighten at this time. (Photo 1)



3. Install the large bracket to the small three hole bracket. Position the 1/2" spacers between the three hole bracket and large caliper bracket and install the bolts loosely. (Photo 2)

4. Install the 3/16" spacer between the caliper bracket and top spindle mount and install the 9/16" bolt with lock washer. (Photo 3)



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5. Tighten the lower and upper bracket to the spindle. The spindle is now ready for the rotor and caliper to be installed. (Photo #4)



**PLEASE NOTE:** The installer needs to make sure that nothing can make contact with a brake hose, caliper, or other brake component at any point through the entire range of steering and suspension movement. The installer also needs to make sure none of the steering or braking components can become bound or jammed at any time through the range of suspension or steering movement.

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#### GENERAL TORQUE SPECIFICATIONS:

|       |         |          |       |         |          |
|-------|---------|----------|-------|---------|----------|
| 1/4"  | grade 5 | 10lb/ft  | 1/4"  | grade 8 | 14lb/ft  |
| 5/16" | grade 5 | 19lb/ft  | 5/16" | grade 8 | 29lb/ft  |
| 3/8"  | grade 5 | 33lb/ft  | 3/8"  | grade 8 | 47lb/ft  |
| 7/16" | grade 5 | 54lb/ft  | 7/16" | grade 8 | 78lb/ft  |
| 1/2"  | grade 5 | 78lb/ft  | 1/2"  | grade 8 | 119lb/ft |
| 9/16" | grade 5 | 114lb/ft | 9/16" | grade 8 | 169lb/ft |
| 5/8"  | grade 5 | 154lb/ft | 5/8"  | grade 8 | 230lb/ft |

**NOTE:** With 18" and larger wheels we recommend 1/2" wheel studs. The larger the wheel diameter, the greater the force is on the wheel studs. Please inquire about replacement wheel stud kits available from CPP.