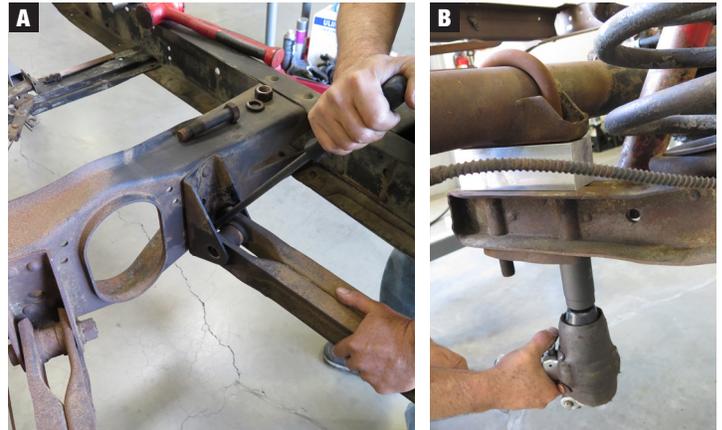




Steering, Brake & Suspension Specialists

#6072ASQB - C-10 Rear Trailing Arm Anti-Squat Brackets Installation Instructions

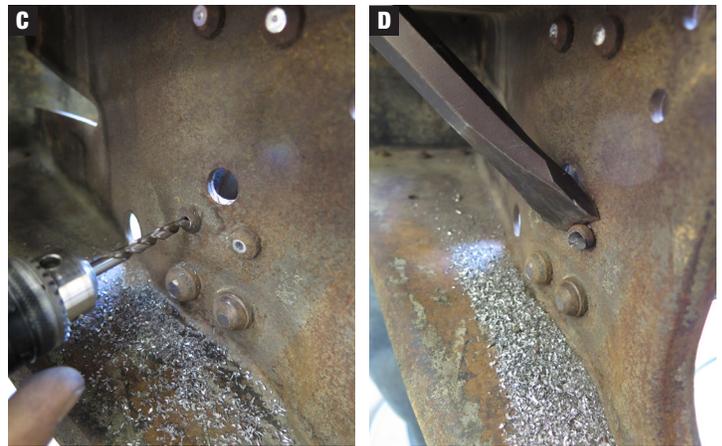
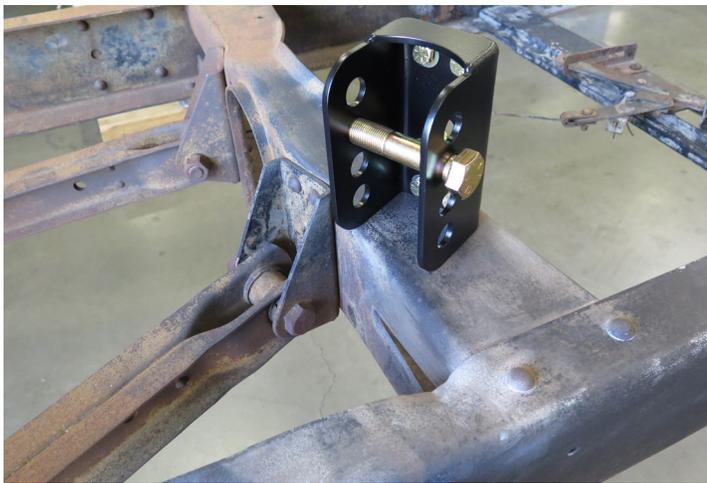
for 1960-72 C-10 Trucks w/ Trailing Arm Suspension



Notes:

Replaces factory C-10 (1/2-ton) forward trailing arm mounts on short and long-bed applications. Accepts stock and tubular trailing arms. Will not work with CPP Drop Center Crossmember. (Installation is illustrated on a bare C-10 chassis—while it is not required to remove the truck bed, doing so does help facilitate access to removing the stock bracket rivets.)

2. With rear end stabilized, undo trailing arms from the stock crossmember (they may be left installed, but will need to be loose at U-bolts) and rotate the ends downward, out of the brackets. Inspect and replace pivot bushings if necessary. (Figs A-B)



PLEASE NOTE: The installer needs to make sure that nothing can make contact with a brake hose, caliper, or other brake component at any point through the entire range of steering and suspension movement. The installer also needs to make sure none of the steering or braking components can become bound or jammed at any time through the range of suspension or steering movement.

3. Remove the six rivets attaching each trailing arm bracket. (Figs C,D,E)



Instructions:

1. Safely secure truck on jack stands via the chassis; allow enough room for rear end to also be supported and adjusted while installing new brackets.

Continued on next page



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(Continued)



4. Prep/clean surface area on crossmember for new brackets. (Fig F)



6. Reconnect the trailing arms; use the mounting hole that best corresponds with the amount the rear end has been lowered (the lower the suspension, the higher the mounting hole) to properly set your pinion angle. (Figs I-J)



5. Attach the CPP Anti-Squat brackets using the supplied Grade 8 hardware. (Figs G-H)

RECOMMENDED PRODUCTS TO ASSIST YOUR INSTALL:



REAR LOWERING BLOCK KIT
#CP4-2 - 2" drop kit with U-bolts
(Not recommended for 15" wheels)



REAR TRAILING ARMS
#6072STA-K - OE Stamped
w/ rubber bushings, pair

REAR TRAILING ARM BUSHING KIT

#3-3123G - POLYPLUS™
(req. existing shells), pair



BLOCKS WITH 4° BUILT IN SHIMS
#CP39029 - 2" blocks, pair

GENERAL TORQUE SPECIFICATIONS:

1/4"	grade 5	10 lb/ft	1/4"	grade 8	14 lb/ft
5/16"	grade 5	19 lb/ft	5/16"	grade 8	29 lb/ft
3/8"	grade 5	33 lb/ft	3/8"	grade 8	47 lb/ft
7/16"	grade 5	54 lb/ft	7/16"	grade 8	78 lb/ft
1/2"	grade 5	78 lb/ft	1/2"	grade 8	119 lb/ft
9/16"	grade 5	114 lb/ft	9/16"	grade 8	169 lb/ft
5/8"	grade 5	154 lb/ft	5/8"	grade 8	230 lb/ft

NOTE: With 18" and larger wheels we recommend 1/2" wheel studs. The larger the wheel diameter, the greater the force is on the wheel studs. Please inquire about replacement wheel stud kits available from CPP.

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