



*Steering, Brake & Suspension Specialists*

## **#5864PSB - Power Steering Kit Installation Instructions** *for 1958-64 Chevy Car*

### **Notes:**

Make sure this kit fits your application before painting or plating. Parts that have been painted, plated or modified may not be returned.

### **Instructions:**

1. Our box and bracket will bolt to the three original holes in your frame using the original bolts from your stock box. If your car was originally equipped with power assist steering, you will need to either use our Center Link Adapter (#5864CLA) or you will need to change to a manual steering Pitman Arm (#CP20111) and Center Link (#5862CL or #6364CL).
2. Locate the raised punched holes on the backside of the frame where your original steering box bolts on. These holes are clearance holes and are often punched off-center. The bracket on our box has provisions for these raised holes but some interference may still occur. You may have to grind the raised edges of the holes to provide clearance for the brackets.
3. If you purchased a rag joint coupler from us, it is designed to be drilled and roll-pinned with the supplied pin. You will also need to weld the outer tube to the 3/4" solid shaft which you cut off of the old rag joint assembly. Make sure this weld is done correctly.

***For technical help call Classic Performance Products Monday thru Friday 8:30am to 5:00pm at (714) 522-2000.***

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