Steering, Brake & Suspension Specialists

#55570SC - Stock Steering Column Installation Instructions
for 1955-57 Fullsize GM Car

Notes:
Read these instructions completely before attempting this installation

Make sure this kit fits your application before painting or plating. Parts that have been painted, plated or modified may not be returned.

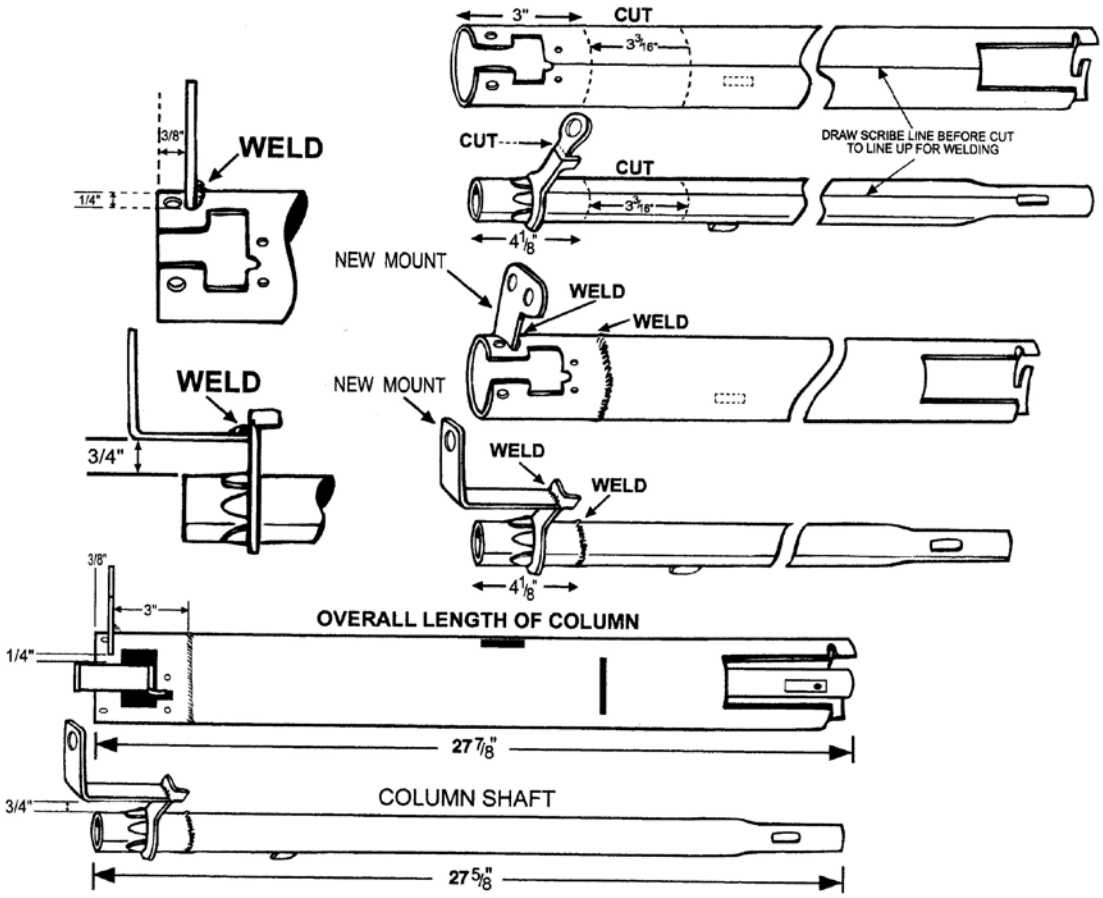
Instructions:
1. Install modified column with welded bracket on the inside of the floor board using the original holes. The holes on the bracket may need to be elongated for proper hole alignment.

2. With the bracket bolts loose, move the column so the center rod does not rub on the inner tube of the column. Once there is proper clearance, the column may be tightened down using the 5/16" x 1" bolts.

3. A small portion of the firewall may need to be removed in order to give the shifter proper clearance. The thick rubber pad may also need to be trimmed.

4. Once the steering wheel is installed, the gap between the wheel and the turn signal hub must be set. This can be done by shimming or bending the bracket at the bottom of the column.

5. The steering shaft must be cut down to 31-1/4" to the top of the steering spline as shown in the above drawing. At the bottom of the shaft, measure up 3/4" and grind flat spots on each side. Be sure to only grind off enough so that the new ragjoint slips on tight. Install the ragjoint on the shaft and drill a 3/16" hole through the center of the ragjoint and shaft. Drive the roll through the hole and the job is finished.



For technical help call Classic Performance Products Monday thru Friday 8:30am to 5:00pm at (714) 522-2000.

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Rev. 12/8/2005