



*Steering, Brake & Suspension Specialists*

## #3748BBD, #3748BB2, #3748BB4, - Power Brake Pedal Kit Instructions for 1937-48 Chevrolet Passenger Car

### Parts:

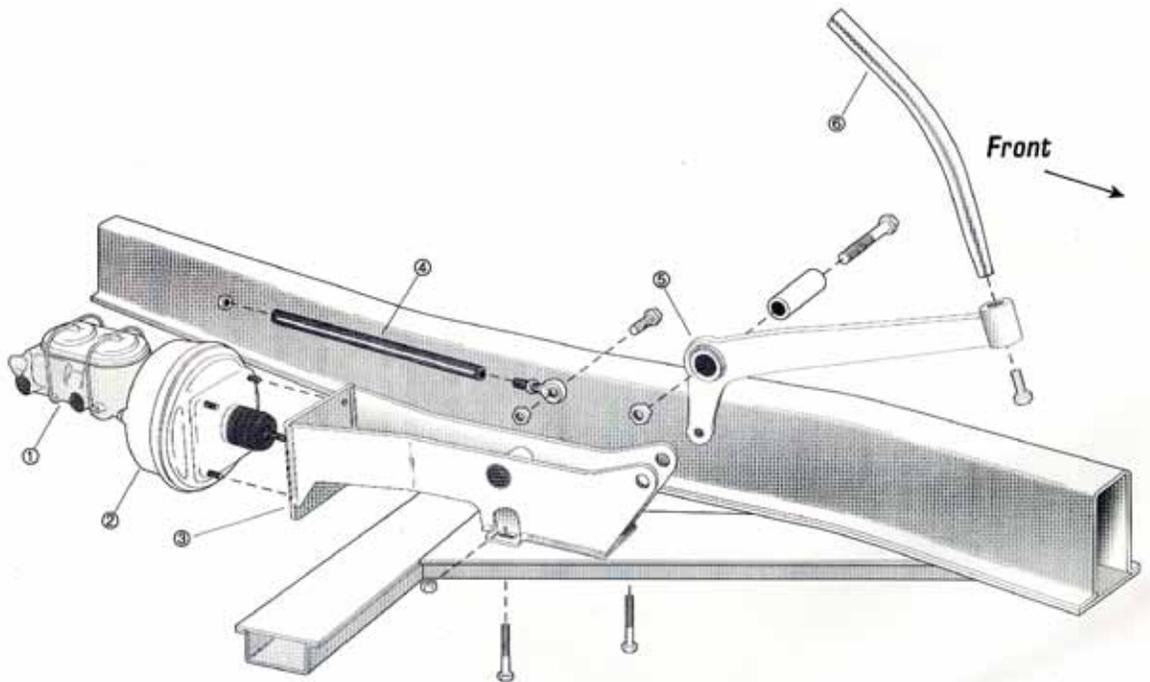
1 ea	Master Cylinder
1 ea	Power Brake Booster
1 ea	Bracket
1 ea	Pushrod
1 ea	Lower Pedal Arm
1 ea	Upper Pedal Tube

**Please read these instructions thoroughly before beginning installation.**

### Instructions:

1. Remove original master cylinder, bracket and brake pedal.
2. Clean the crossmember where the brake bracket bolts to it.
3. Assemble the master cylinder (part No. 1) and power booster (part No. 2) into the power brake bracket (part No. 3).
4. Install bracket (part No.3) onto the crossmember where the original bracket used to be, use the supplied bolts with the nuts on the top side.
5. Install the lower section of the brake pedal (part No. 5) to the bracket with the supplied sleeve and bolt.
6. Install the pushrod (part No. 4) to the power booster and pedal heim.

7. Install the upper section of the pedal (part No. 6) into the lower pedal section with the tapered section on the bottom.
8. Adjust and rotate the upper pedal tube so it will go through the original hole in the floorboard and tighten the 3/8" bolt on the lower side of the tube to secure the pedal tube. Use Loctite on threads.
9. Adjust the pushrods so there is:
  - 1/2" of freeplay at the pedal pad (do not preload master cylinder).
  - Very little clearance between the firewall and lower pedal arm when the brake pedal is released.
10. Check for interference and binding throughout the pedal travel.
11. A new access hole on the floor needs to be cut out approximately 17" behind the original hole in the floor for master cylinder access.
12. Install pedal pad, reroute brake lines, bleed brakes and run manifold vacuum to power booster.
13. Test the brake system before driving the car.



**For technical help call Classic Performance Products Monday thru Friday 8:30am to 5:00pm at (714) 522-2000**

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